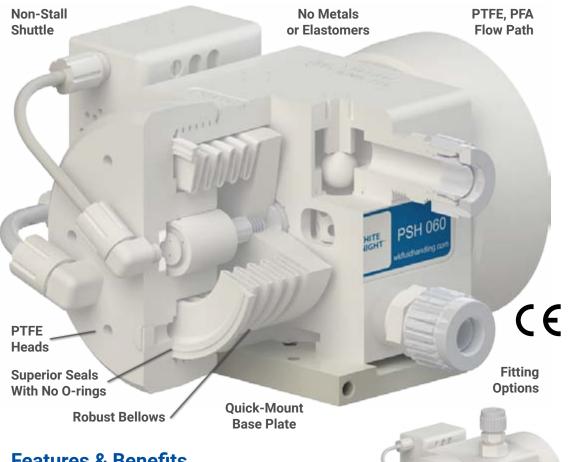


# **Ultra-Pure Pumps for Advanced Chemical Processes**

Metal-free pumps with PTFE/PFA flow paths for ultra-pure chemical process applications. PSH Series pumps are capable of up to 145°C (293°F) fluid temperatures and 5.5 bar (80 psi) air pressures. PSHSD models can run dry for more than one hour without pump damage.

## **Advanced Pump Technologies**





- · Process-safe PTFE, PFA flow paths
- · Contains no metals or elastomers
- Durable machined design with minimal parts
- Reliable, safe operation with no O-rings and leak-free seals
- · On-board, non-stall shuttle saves space and eliminates resets
- Robust bellows allow for 5.5 bar (80 psi) supply pressure
- Pneumatic Logic™ minimizes liquid pulsation and pump vibration
- No lubricants in shift mechanism to eliminate potential contamination
- · No electric motors, which generate heat
- Class 100 cleanroom assembly, testing, and packaging
- No preventative maintenance during two-year warranty











## **Industries**

Semiconductor **LEDs & Electronics** Flat-Panel Displays Photovoltaic / Solar Aerospace

### **Applications**

**Chemical Delivery Chemical Circulation** Chemical Processing **Chemical Reclaim Bulk Transport CMP Slurry** 

https://wkfluidhandling.com/psh-series/

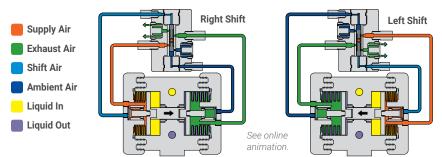




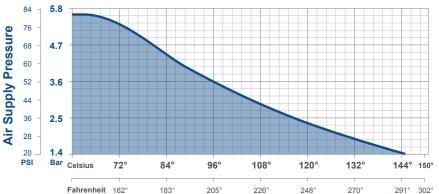
....engineer approved™

## **Operation**

Pneumatic Logic™ minimizes pulsation, vibration, and wear. It automatically resets shuttle valves after shutdowns, and ensures correct spool placement at the end of each stroke. It has no detents to fail or seals to fatigue.



## **Temperature Limitations**



## **Specifications**

Mode	el	PSH030	PSH060	PSH140
Max Flow Rate*		22.8 lpm (6.02 gpm)	58.3 lpm (15.40 gpm)	118 lpm (31.3 gpm)
	acement Cycle*	0.074 liters (0.019 gal)	0.178 liters (0.047 gal)	0.500 liters (0.132 gal)
Cycles per min		≤ 333	≤ 348	≤ 254
Air Connection		1/4 in FNPT	1/4 in FNPT	3/8 in FNPT
Weight		4.6 kg (10.05 lb)	7.3 kg (16.1 lb)	18.5 kg (40.9 lb)
Sucti	ion Lift*	≤ 1 m (3 ft)	≤ 1 m (3 ft)	≤ 1 m (3 ft)
Punos	Pressure**	74.00 dB(a) 79.90 dB(a)	73.11 dB(a) 82.50 dB(a)	71.73 dB(a) 75.42 dB(a)
Sou	Power**	63.01 dB(a) 69.90 dB(a)	64.29 dB(a) 74.11 dB(a)	70.46 dB(a) 75.27 dB(a)

Stroke Detection	Fiber optic with or without D10 sensor, or solid state pressure switch (NPN or PNP)	
Leak Detection	Fiber optic with or without sensor, or conductivity	
Electronic Control	CPC, CPT, or custom. Call for details.	

<sup>\*</sup> May vary by configuration. Suction lift diminishes over time. Recommended installation level less than 3 ft above source. \*\* dB at 100 psi 50 CPM (top) and 100 psi max. CPM (bottom). Sound levels measured in accordance with ISO9614-2:1997. \*\*\*Dry-run capable PSHSD pumps require flooded suction, and may have a reduced warranty. Contact White Knight for details.

Max Fluid	145°C
Temperature	(293°F)
Max Supply	5.5 bar
Air Pressure	(80 psi)
Min Startup	1.4 bar
Air Pressure	(20 psi)
Fluid Path Materials	PTFE, PFA
Non-Fluid	PTFE, PFA,
Path Materials	Ceramic



## Configuration

<b>PSH</b>	060	- <u>F 12</u>		TP 08	
0	1	23		6078	
			h	 (ontid	nnal)- =

Pump Type

PSH = Standard PSHSD = Dry-run capable

1 Pump Size

030 = 30 lpm (8 gpm) max discharge 060 = 60 lpm (16 gpm) max discharge 140 = 140 lpm (36 gpm) max discharge

② Fitting Style	③ Fitting Size
F = Flaretek® compatible	04 = 1/4  in
T = Tube Out	06 = 3/8 in
W = Weldable	08 = 1/2  in
P = Pillar S-300®	12 = 3/4 in
N = Female NPT (FNPT)	16 = 1 in
	20 = 1 - 1/4 in

#### 4 Leak Detection

LF0 = 15 ft fiber optic cable, no amplifier

LF1 = 15 ft fiber optic cable, D10 amplifier

LF2 = 25 ft fiber optic cable, no amplifier

LF3 = 25 ft fiber optic cable, D10 amplifier

LC0 = 15 ft conductivity cable

#### (5) Stroke Detection

SF0 = Single probe, 15 ft fiber optic cable, no amplifier SF1 = Single probe, 15 ft fiber optic cable, D10 amplifier

SF2 = Single probe, 25 ft fiber optic cable, no amplifier

SF3 = Single probe, 25 ft fiber optic cable, D10 amplifier

SP1 = Single Pressure Switch (NPN)

SP2 = Dual NPN Pressure Switch (each with two DP2)\*

SP3 = Dual Pressure Switch (no switches supplied)\*

SP4 = Single PNP Pressure Switch

SP5 = Dual PNP Pressure Switch (each with two DP2)

#### 6 Liquid Outlet Position

F = Front straight liquid outlet

T = Top straight liquid outlet

#### (7) (8) Liquid Outlet Style and Size

Choices are same as 2 and 3 above

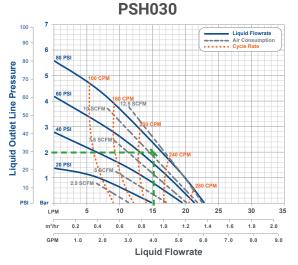
#### (9) Revision level

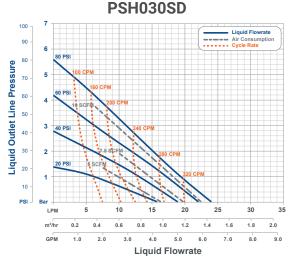
Contact White Knight for copy exact information.

Define optional items only if desired. Define outlet fitting options (6-8) if they differ from inlet fitting options (2)(3). All fittings are not available in all sizes, and all fittings are not compatible with all pump sizes. Call for details. Operating pumps in timer mode requires end-of-stroke detection to prevent over stroking. Operating a pump in timer mode without stroke detection voids the warranty. \*Comes without White Knight shuttle valve.



## **Performance**





# **Reading Charts**

Draw a horizontal line from your liquid outlet line pressure and a vertical line through your desired flow rate. At their intersection, estimate required liquid flow rate (or air supply pressure), cycle rate and air consumption.

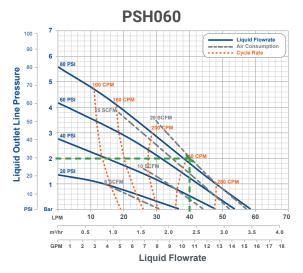
See green dashed lines in PSH030 and PSH060 charts for examples.

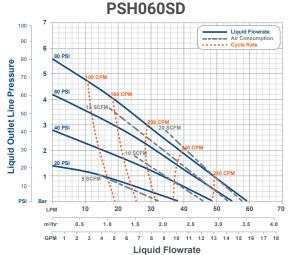
## Example 1

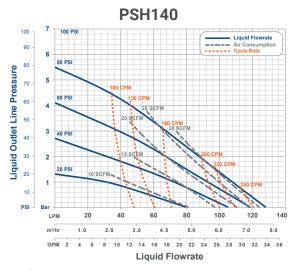
At 2 bar (30 psi) liquid outlet line pressure and 70 psi supply pressure, PSH030 pumps provide 15 lpm (4 gpm) liquid flow rate. They would cycle at 220 CPM, and exhaust 10 SCFM of air.

## Example 2

At 2 bar (30 psi) Igiuid outlet line pressure and 82 psi supply pressure, PSH060 pumps provide 40 lpm (10.6 gpm) flow rates. They would cycle at 240 CPM and exhaust 20 SCFM of air.







## **Improve Performance with Pulse Dampeners** In-line and top-mount dampeners reduce pulsation in fluid systems to improve flow control, increase batch yields,

protect components, and minimize maintenance and downtime for repairs. DBH030 dampeners fit 30 and 60 lpm pumps. DBH060 dampeners fit 30, 60 and 140 lpm pumps. DBH140 dampeners fit 60

and 140 lpm pumps.

PSH030 with DBH030-I030



..engineer approved™

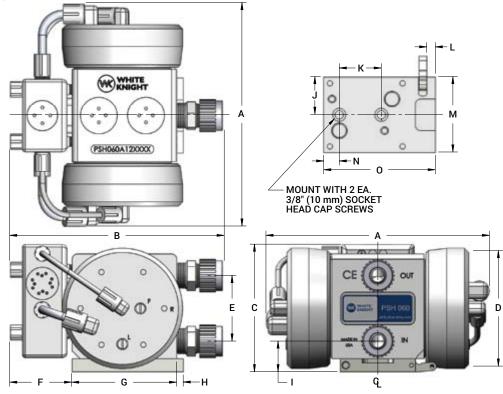
## **Dimensions**

Dimensions in mm (inches)

	PSH030	PSH060	PSH140
Α	237 (9.3)	270 (10.6)	361 (14.2)
В	209 (8.2)	257 (10.1)	342 (13.5)
С	121 (4.8)	154 (6.1)	235 (9.2)
D	Ø116 (4.6)	Ø146 (5.8)	Ø225 (8.9)
Е	57 (2.2)	79 (3.1)	138 (5.4)
F	66 (2.6)	75 (3.0)	75 (3.0)
G	100 (3.9)	127 (5.0)	206 (8.1)
Н	8 (0.3)	8 (0.3)	8 (0.3)
1	32 (1.3)	37 (1.5)	53 (2.1)
J	31 (1.2)	46 (1.8)	47 (1.8)
K	51 (2.0)	51 (2.0)	51 (2.0)
L	11 (0.4)	10 (0.4)	11 (0.4)
M	62 (2.5)	91 (3.6)	94 (3.7)
N	25 (1.0)	19 (0.7)	57 (2.2)
0	111 (4.4)	135 (5.3)	215 (8.4)

Rigid baseplate available. Call for details.

https://wkfluidhandling.com/psh/



# **White Knight Accessories**

## **Ultra-Pure Closed-Loop Systems**

Automatically control flow or pressure with metal-free systems capable of 210°C, dead-head and suction lift!



Automatically maintain flow or pressure in ultra-pure chemical process and delivery systems. Simplify process automation to save time and resources, improve yields and reduce cost.

- Up to 210°C (410°F)
- No metals or elastomers
- No heat generation
- No O-rings or lubrication
- Suction lift & dead-head

https://wkfluidhandling.com/closed-loop/

## **Pulse Dampeners**

Reduce pulsation in fluid systems to improve flow control, increase yields, protect fittings and pipes, and minimize downtime for repairs.

https://wkfluidhandling.com/dampeners/

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## **Pressure Regulators**

Control upstream or downstream pressure! A single back-pressure regulator equalizes upstream fluid pressure across multiple discharge outlets. Forward-pressure regulators control downstream pressure.

https://wkfluidhandling.com/regulators/





## **Cycle-Rate Translator**

The CPT enables pump replacements in existing tools. It operates a White Knight pump at its optimal cycle rate and scales the operational cycle rate to that expected by the tool.

https://wkfluidhandling.com/cpt/

