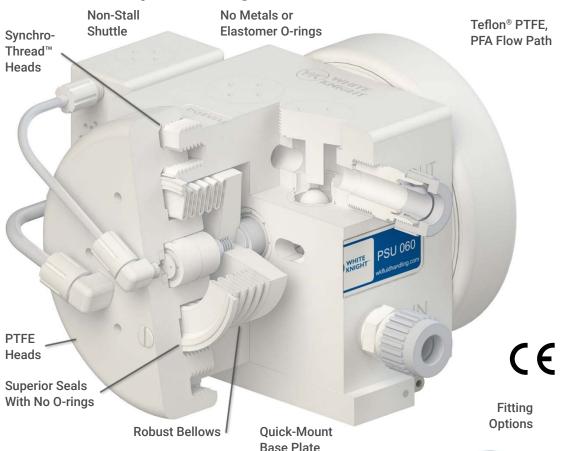


Ultra-Pure Pumps for High-Temperature Chemicals

Metal-free pumps with Teflon® PTFE, PFA flow paths for ultra-pure chemical process applications. PSU Series pumps are capable of up to 210°C (410°F) fluid temperatures and 7 bar (100 psi) air pressures. PSUSD models can run dry for more than one hour without pump damage.

Advanced Pump Technologies













Features & Benefits

- Process-safe Teflon® PTFE, PFA flow paths
- · Durable machined design with no metals or elastomers
- Synchro-Thread™ allows for fluids up to 210°C (410°F)
- · Reliable, safe operation with leak-free seals and no O-rings
- On-board, non-stall shuttle saves space and eliminates resets
- Robust bellows allow for 7 bar (100 psi) supply pressure
- Pneumatic Logic[™] minimizes liquid pulsation and pump vibration
- · Lubricant-free shifting eliminates potential contamination
- · No electric motors, which generate heat
- · Class 100 cleanroom assembly, testing, and packaging
- No preventative maintenance during two-year warranty



LEDs & Electronics Flat-Panel Displays Photovoltaic / Solar Aerospace

Applications

Chemical Delivery **Chemical Circulation** Chemical Processing Chemical Reclaim **Bulk Transport** CMP Slurry

https://wkfluidhandling.com/psu-series/

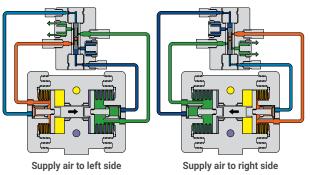




Operation

Pneumatic Logic™ minimizes pulsation, vibration, and wear. It ensures correct spool placement at the end of each stroke and resets shuttle valves after shutdowns. It has no detents to fail or seals to fatique.

See online animation.



380°F

Shift Air Liquid Out Supply Air **Exhaust Air Ambient Air** Liquid In

420°F

30

20

220°C



Configuration

PSU 060 - F 12 - LF0 - SF0 - T P 08 -10034 789 A

Pump Model

PSU = Standard PSUSD = Dry-run capable

1 Pump Size (max discharge)

 $030 = 30 \, \text{lpm} \, (8 \, \text{gpm})$ 060 = 60 lpm (16 gpm)140 = 140 lpm (36 gpm)

2 Check ball material blank (default) = PTFE F = PFA check balls

(optional)

3 Fitting Style

4 Fitting Size F = Flaretek® compatible 04 = 1/4 inT = Tube Out 06 = 3/8 inW = Weldable 08 = 1/2 inP = Pillar S-300® 12 = 3/4 inN = Female NPT (FNPT) 20 = 1-1/4 in

100 90 80 Supply Pressure 5 60 50 40

140°C

Temperature Limitations

Specifications

100°C

120°C

80°C

2

Bar 60°C

Mode	el	PSU030	PSU060	PSU140
Max Flow Rate*		26.3 lpm (6.92 gpm)	62.2 lpm (16.43 gpm)	123 lpm (32.5 gpm)
Displacement Per Cycle*		0.074 liters (0.019 gal)	0.178 liters (0.047 gal)	0.500 liters (0.132 gal)
Cycles per min		≤ 333	≤ 348	≤ 273
Air Connection		1/4 in FNPT	1/4 in FNPT	3/8 in FNPT
Weight		6.4 kg (14.1 lb)	15.2 kg (33.4 lb)	22.7 kg (50.0 lb)
Suction Lift*		≤ 1 m (3 ft)	≤ 1 m (3 ft)	≤ 1 m (3 ft)
Sound	Pressure**	74.00 dB(a) 79.90 dB(a)	73.11 dB(a) 82.50 dB(a)	81.98 dB(a) 91.60 dB(a)
	Power**	63.01 dB(a) 69.90 dB(a)	64.29 dB(a) 74.11 dB(a)	76.37 dB(a) 83.16 dB(a)

160°C

180°C

200°C

Stroke Detection	Fiber optic with or without D10 sensor, or solid state pressure switch (NPN or PNP) Fiber optic with or without sensor, or conductivity	
Leak Detection		
Electronic Control	CPC, CPT, or custom. Call for details.	

^{*} May vary by configuration and system. Suction lift diminishes over time. Recommended installation level less than 3 ft above source. To calculate displacement, divide flow rate by CPM. ** dB at 100 psi 50 CPM (top) and 100 psi max. CPM (bottom). Sound levels measured in accordance with ISO9614-2:1997. ***Dry-run capable PSUSD pumps require flooded suction, and may have a reduced warranty. Contact White Knight for details.

Max Fluid	210°C
Temperature	(410°F)
Max Supply	7 bar
Air Pressure	(100 psi)
Min Startup	1.4 bar
Air Pressure	(20 psi)
Fluid Path Materials	PTFE, PFA
Non-Fluid	PTFE, PFA,
Path Materials	Ceramic

(5) Leak Detection

LF0 = 15 ft fiber optic cable, no amplifier

LF1 = 15 ft fiber optic cable, D10 amplifier

LF2 = 25 ft fiber optic cable, no amplifier

LF3 = 25 ft fiber optic cable, D10 amplifier

LC0 = 15 ft conductivity cable

6 Stroke Detection

SF0 = Single probe, 15 ft fiber optic cable, no amplifier

SF1 = Single probe, 15 ft fiber optic cable, D10 amplifier

SF2 = Single probe, 25 ft fiber optic cable, no amplifier SF3 = Single probe, 25 ft fiber optic cable, D10 amplifier

SP1 = Single Pressure Switch (NPN)

SP2 = Dual NPN Pressure Switch (each with two DP2)*

SP3 = Dual Pressure Switch (no switches supplied)*

SP4 = Single PNP Pressure Switch

SP5 = Dual PNP Pressure Switch (each with two DP2)

(7) Liquid Outlet Position

F = Front straight liquid outlet

T = Top straight liquid outlet

(8) (9) Liquid Outlet Style and Size

Choices are same as 3 and 4 above

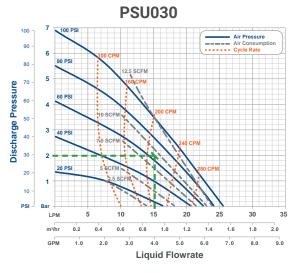
(A) Revision level

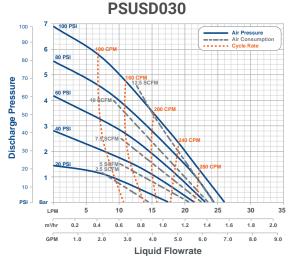
Contact White Knight for copy exact information.

Define optional items only if desired. Define outlet fitting options (6-8) if they differ from inlet fitting options (2)(3). All fittings are not available in all sizes, and all fittings are not compatible with all pump sizes. Call for details. Operating pumps in timer mode requires end-of-stroke detection to prevent over stroking. Operating a pump in timer mode without stroke detection voids the warranty. *Comes without White Knight shuttle valve.

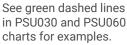


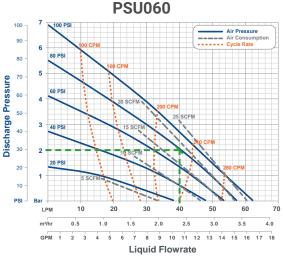
Performance

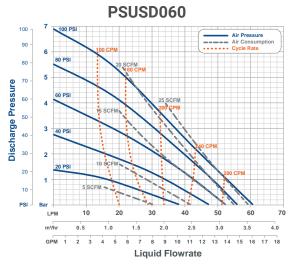




Reading Charts Draw a horizontal line from your discharge pressure and a vertical line through your desired flow rate. At their intersection, estimate required air supply pressure, cycle rate and air consumption.



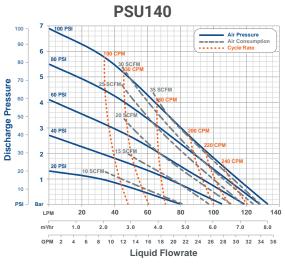




Example 1 At 2 bar (30 psi) liquid discharge pressure and 65 psi supply pressure, PSU030 pumps provide 15 lpm (4 gpm) liquid flow rate. They would cycle at 210 CPM, and exhaust 9 SCFM of air.

Example 2 At 2 bar (30 psi) liquid discharge pressure and 80 psi supply pressure, PSU060 pumps provide 40 lpm (10.6 gpm) flow rates. They would cycle at 230 CPM and exhaust 18 SCFM of air.

PSU030 with DBU030-T030



Improve Performance with Pulse Dampeners
In-line and top-mount dampeners reduce pulsation in fluid
systems to improve flow control, increase batch yields,
protect components, and minimize maintenance and
downtime for repairs. DBU030 dampeners fit 30
and 60 lpm pumps. DBU060 dampeners fit
30, 60 and 140 lpm
pumps. DBU140

PSU030 with

DBU030-I030

pumps. DBU140 dampeners fit 60 and 140 lpm pumps.

*Graph is for reference only. Performance was measured utilizing 1/2 in (3/8 in ID) air line and 1-1/4 in (1-1/8 in ID) liquid lines with 1 ft flooded suction. Performance may vary in your system.





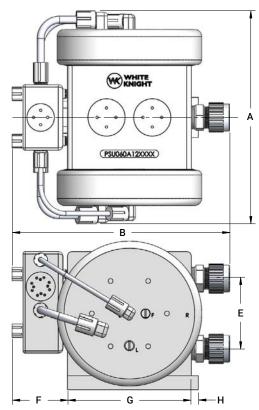
Dimensions

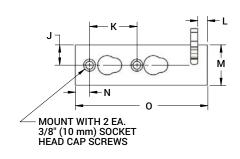
mm (inches)

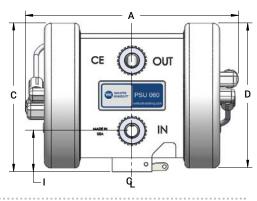
	PSU030	PSU060	PSU140
Α	238 (9.4)	288 (11.3)	361 (14.2)
В	230 (9.1)	294 (11.6)	360 (14.2)
С	149 (5.9)	201 (7.9)	256 (10.1)
D	ø140 (5.5)	ø196 (7.7)	ø249 (9.8)
Е	67 (2.6)	95 (3.7)	138 (5.4)
F	66 (2.6)	75 (3.0)	75 (3.0)
G	121 (4.8)	167 (6.6)	224 (8.8)
Н	10 (0.4)	10 (0.4)	10 (0.4)
I	46 (1.8)	55 (2.2)	62 (2.4)
J	25 (1.0)	27 (1.1)	30 (1.2)
K	55 (2.2)	64 (2.5)	76 (3.0)
L	13 (0.5)	13 (0.5)	13 (0.5)
М	50 (2.0)	54 (2.1)	60 (2.4)
N	10 (0.4)	19 (0.8)	103 (4.1)
0	140 (5.5)	177 (7.0)	234 (4.1)

Rigid baseplate available. Call for details.

https://wkfluidhandling.com/psu/







White Knight Accessories

Ultra-Pure Closed-Loop Systems

Automatically control flow or pressure with metal-free systems capable of 210°C, dead-head and suction lift!



Automatically maintain flow or pressure in ultra-pure chemical process and delivery systems. Simplify process automation to save time and resources, improve yields and reduce cost.

- Up to 210°C (410°F)
- No metals or elastomers
- No heat generation
- No O-rings or lubrication
- Suction lift & dead-head

https://wkfluidhandling.com/closed-loop/

Pulse Dampeners

Reduce pulsation in fluid systems to improve flow control, increase yields, protect fittings and pipes, and minimize downtime for repairs.

https://wkfluidhandling.com/dampeners/

irs. npeners/

Pressure Regulators

Control upstream or downstream pressure! A single back-pressure regulator equalizes upstream fluid pressure across multiple discharge outlets. Forward-pressure regulators control downstream pressure.

https://wkfluidhandling.com/regulators/





Cycle-Rate Translator

The CPT enables pump replacements in existing tools. It operates a White Knight pump at its optimal cycle rate and scales the operational cycle rate to that expected by the tool.

https://wkfluidhandling.com/cpt/